



LUBRICANTS™

POWER TO PERFORM™

HP TRIMOFIN 27

NEAT CUTTING FLUIDS

DESCRIPTION

Non staining EP type straight cutting oil containing chlorine and inactive sulphur fortified with oiliness additives.

APPLICATION AREAS

Suitable for usage in drilling type of operations and is found to be particularly useful on pull honing operations.

PHYSICO-CHEMICAL PROPERTIES

PROPERTIES	TYPICAL VALUES
Kinematic Viscosity @ 40°C, cSt	8.0-17.0
Flash Point °C, (COC), Min	145
Copper Corrosion 3Hrs, @100°C, Max	3
Colour, ASTM, Dilute, Max	6
CONTAINS	
Inactive Sulphur	Yes
Active Sulphur	No
Chlorine	Yes

PERFORMANCE BENEFITS

- Good wettability
- Mild EP properties
- Excellent chip flushing properties
- Remarkable cooling properties